

m108 DigiLink Option Install Guide

TOOLS

#2 Phillips Screwdriver
3/32" Allen Driver

PROCEDURE

1. The m108 must have firmware version 1.07 or higher **before** installing the DigiLink Option module. Confirm that the m108 firmware version is v1.07 (or higher, should there be a future firmware update). If the m108 firmware version is earlier than v1.07, first download and install the latest m108 firmware from:
<https://gracedesign.com/support-documents>
2. Remove the m108 top cover by unscrewing 12x #2 Phillips screws. There are 6 screws on top and 3 on each side.
3. Remove the blank option cover plate with a 3/32" Allen driver.
4. Connect the DigiLink Module Ribbon Cable to the option header J21. Take care to align the pins into the cable connector. You can do this with the cable connected or disconnected from the DigiLink module.
5. Align the DigiLink module into the option slot, then secure it to the back panel with two 3/32" Allen screws. Finish securing it with two 3/32" Allen screws and lock-washers to the standoffs on the corners of the board.
6. The ribbon cable will be tight against the power supply shield. Press it upwards and against the DigiLink module to give it a bit of relief.
7. Re-install the top cover with 12x #2 Phillips screws.

This concludes the m108 DigiLink option install procedure!